



Witzenhausen Mill

Built in 1975, Witzenhausen is situated in the heart of Germany. With good motorway connections in all directions, this location is especially advantageous for eastern markets. The long experience of its employees combines with the best available technology to ensure products of high quality.

Milestones

- **1975** Mill production start-up
- **1980** Rebuild of stock preparation: cleaner paper Rebuild of press section, gapformer: better formation
- **1989** New pope-reeler for better finish quality & runability
- **1996** Acquisition by SCA
- **1998** New stock approach system, wire & press section rebuild: better formation, strength & consistency, improved smoothness & printability
- **2001** New high-speed winder for better performing customer reels
- **2007** Pre-dryer section rebuild: less shrinkage, higher thermal efficiency, more reliable supply
- **2008** Start-up of new CHP plant: waste converted to energy, CO2 reduction
- **2010** Chain of Custody certification
- **2011** Rebuild pre-dryer section including new hood
- **2012** Acquisition by DS Smith
- **2016** New pulper
- **2019** Rebuilt stock preparation and post dryer section including speed sizer, heat recovery, reel transport, pope reeler, extension roll storage and upgraded anaerobic plant

Contact info

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Products

Light Liner
Liner 2
Liner 3 / Liner 3 highly sized
Medium HP / Medium HP Plus / Medium

Certifications

Quality ISO 9001
Environmental ISO 14001
Safety OHSAS 18001
Energy ISO 50001
Forest Certification - Chain of Custody
Central Paper Lab ISO 17025

Machinery

Gapformer - Fourdrinier machine
Grammage range: 115 - 190 g/m²
Production: 410,000 tonnes/year
Speed max: 1.000 m/min
Trim max: 7.60 m