



## Zărnești Mill

Zărnești Mill has been operating for over 150 years, and is one of the top manufacturers for paper and corrugated board in Romania. The quality of both the products and services is in accordance with ISO standards 9001:2001 and 14001:2004.

### Products

Liner 1  
Liner 3  
Wellenstoff  
Wellenstoff HP

### Certifications

Quality ISO 9001  
Environmental ISO 14001

### Machinery

**PM1 Two layer machine**  
Grammage range: 80-175 g/m  
Production: 250,000 tonnes/year  
Speed max: 1,150 m/min  
Trim max: 5.39 m

**PM6 Single layer machine**  
Grammage range: 90-175 g/m  
Production: 100,000 tonnes/year  
Speed max: 550 m/min  
Trim max: 4.35 m



### Milestones

- 1852 The foundations of the paper mill were laid. Twelve types of paper were manufactured, including writing and printing paper, coloured paper, cigarette and wrapping paper.
- 1980 Capacity increased for the production of corrugated board to 40,000 tonnes/year, using wastepaper as the main raw material.
- 2001 Capacity increased for the production of corrugated board to 80,000 tonnes/year.
- 2002 The company is renamed S.C. Ecopaper S.A.
- 2018 The company is acquired by DS Smith.

### Contact info

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