



Trakia Mill

Located in central Bulgaria, in Pazardzhik town, the Trakia paper mill and packaging plant are leading Bulgaria's manufacturers of corrugated packaging, corrugated board and paper for corrugated board. The paper mill benefits from its own wastewater treatment plant.

Milestones

- **1939** Start of paper and corrugated board production in Pazardzhik
- **1983** Installation Paper Machine
- **1996** Privatisation of Trakia-Papir S.A
- **2000** Certified Quality Management System
- **2002** Start-up of automatic system for moisture control in paper production
- **2005** Acquisition by Duropack
- **2008** Reconstruction of paper machine
- **2015** Acquisition by DS Smith
- **2016** Certified Environmental & GMP System
- **2017** Certified Energy Management & FSC® Chain of Custody System

Products

White Liner
Liner 3
Medium
Medium HP Plus

Certifications

Quality ISO 9001
Safety OHSAS 18001
Environmental ISO 14001
Energy ISO 50001
FSC® - Chain of Custody
GMP

Machinery

PM1
Grammage range: 90 - 170 g/m²
Production: 85,000 tonnes/year
Speed max: 500 m/min
Trim max: 4.35 m

Contact info

DS Smith Bulgaria S.A.
Trakia Mill
Glavinitsa Quarter
BG-4400 Pazardzhik,
Bulgaria

Tel: +359 (34) 401-202
www.dssmith.com/paper