



# Rouen Mill

Founded in 1928, Rouen Paper Mill in Normandy, northern France, was the first paper mill in France to produce lightweight recycled fluting, which is used to make corrugated paper. It also produces light medium, medium, and dual-use papers. The on-site corrugator and converting machines mean that DS Smith's Paper and Packaging teams operate out of the same location, creating efficiencies that benefit our customers.

## Milestones

- **1928** The mill was founded, producing newsprint paper from mechanical pulp with two paper machines
- **1936** Start-up of two new paper machines, both producing light weight coated paper
- **1958** Start-up of current PMS. At the time Rouen was the biggest paper mill in Europe producing newspaper
- **1998** Production of light weight recycled fluting
- **2006** PM3 and PM4 are closed. Current PM5 specialises in low grammage grades. Production capacity was 220,000 tonnes per year
- **2011** Installation of a shoe-press to achieve 270,000 tonnes per year production capacity
- **2015** Installation of a new winder
- **2019** Several investments to achieve 280,000 tonnes per year production capacity
- **2020** First phase of investment for plastic reject treatment.
- **2021** Launched sustainability initiative to support bees and pollinators in urban environment.
- **2021** Start-up of our second methaniser and new aerobic tank to ensure higher quality plastic rejects.
- **2022** Second phase of investment for plastic reject treatment at Stock Prep.

## Products

MediumPAC  
LightPAC  
MultiPAC

## Machinery

**PM5** - single layer machine  
Grammage range: 85-130 g/m<sup>2</sup>  
Production: 300,000 tonnes/year  
Speed max: 1,100 m/min  
Trim max: 6.90 m

## Contact info

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