

# Alcolea Mill

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Alcolea is an integrated paper mill based in Alcolea de Cinca in Huesca, Aragon, in north-eastern Spain. The mill produces high performance fluting, testliner, and dual-use papers from recycled materials, and the on-site corrugator and converting machines mean that DS Smith's Paper and Packaging teams.

## Milestones

- **1967** First paper machine start-up - the mill was founded
- **1979** Investment in vacuum roll shaking 6 dryers
- **1986** New felt couch - 6 dryers
- **1990** New investments - 3rd press, a pit, and a closed hood
- **2000** New investments - new pulp line, pulpers, double press, pope and winder
- **2006** Expansion of the press - post and pre-drying section
- **2009** Vacuum retrofit
- **2015** Several investments to achieve the 110,000 tonnes per year production capacity

## Products

QuimiPAC HP  
QuimiPAC  
MultiPAC  
LinerPAC HPI

## Machinery

PMI single layer machine  
Grammage range: 127-250 g/m<sup>2</sup>  
Production: 110,000 tonnes/year  
Speed max: 760 m/min  
Trim max: 2.50 m

## Contact info

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